Modelling of compressive strength of self-compacting concrete containing fly ash by gene expression programming

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Abstract

In the modelling study, two models are presented by gene expression programming (GEP) for estimation of compressive strength (f_c) of selfcompacting concrete (SCC) produced with fly ash (FA). The main difference between two models is the number of heads determined in the development of models. Two established models are proposed to predict the f_c values by utilizing the amount of cement, water, FA, coarse and fine aggregate, superplasticiser and age of specimen as input values for SCC mixtures. In the establishment of proposed models, 516 f_c values are utilized. These values were obtained from 34 different published scientific experimental studies on the SCC produced with FA. The training and testing sets employed in the creation of models consist of 368 f_c results of SCC mixtures. The models are validated with the remaining 148 f_c results of SCC mixtures, which are not employed in training and testing sets. The estimated f_c results attained from established models were compared with f_c results of experimental studies, and previously proposed artificial neural network (ANN) model. These comparisons and the results of statistical evaluation have strongly revealed that the results of established models match well with the experimental results, and they are considered very reliable.

Keywords: Self-compacting concrete, Fly ash, Compressive strength, Gene expression programming.

Introduction

Self-compacting concrete (SCC) is a type of concrete evolved in Japan in the 1980s, and later this type of concrete is adopted in the rest of the world. The main property of fresh SCC is capable of spreading under its own weight without vibration. Therefore, it can self-settle without any blocking and segregation (Ozawa, Maekawa, & Okamura, 1990; Siddique, Aggarwal, & Aggarwal, 2012b; Sonebi, 2004). Moreover, this type of fresh concrete has three important characteristics which are passing capacity, segregation resistance and filling capacity (Golafshani, Rahai, & Sebt, 2014; Liu, 2010; Melo & Carneiro, 2010; Siddique, 2011; Sonebi, 2004; Zhu, Gibbs, & Bartos, 2001). The mixtures of SCC are different in comparison to traditional concrete. The SCC incorporates such chemical admixtures that provide high flowability. Further more, the water to binder ratio and the ingredient of coarse aggregate of SCC are lower than those of traditional concrete to improve the workability and decrease segregation (Bingöl & Tohumcu, 2013; Golafshani & Pazouki, 2018; Khatib, 2008; Mohamed, 2011; Sonebi, 2004). Currently, the SCC has gained wide usage area for structural configurations and different structural applications. Chemical additives used as superplasticizer can increase the cost of SCC (Bouzoubaâ & Lachemi, 2001). However, the un-use of a vibrator in the placement of SCC reduces cost and provides balance. On the other hand, the employment of mineral admixtures like fly ash (FA) and ground blast furnace slag improves the workability of SCC without raising its cost, where asthey result with a decrease in the amount of superplasticiser used in the mixtures (Bingöl & Tohumcu, 2013; Siddique, 2011).

FA is a fine-grained residual material obtained from coal combustion in thermal power plant. In general, FA is used by partial replacement with cement in the traditional concrete and in the SCC as a mineral admixture. The employment of FA in concrete mixture improves workability, impermeability and in later years mechanical properties of concrete (Bouzoubaâ & Lachemi, 2001; Le & Ludwig, 2016; Sonebi, 2004; Sukumar, Nagamani, & Srinivasa Raghavan, 2008). The partial substitution of FA with Portland cement significantly advances rheological properties of concrete; therefore, the concrete made with FA requires less superplasticizer to gain a similar workability crosschecked to concrete made with only Portland cement (Khatib, 2008; Le & Ludwig, 2016; Siddique, 2011; Yahia, Tanimura, Shimabukuro, & Shimoyama, 1999).

The compressive strength (f_c) of concrete is one of the most considerable parameter in the design of concrete and reinforced concrete structures. The f_c value of concrete is determined by experiments, and the f_c is closely related with concrete constituents and their ratios. Recently, the soft computing methods with the inclusion of genetic programming, genetic algorithm, neural networks and fuzzy logic have been usually utilized to resolve many complex problems in the engineering areas. Moreover, the prediction algorithms like neural network (Eskandari-Naddaf & Kazemi, 2017; Nagarajan, Rajagopal, & Meyappan, 2020; Nakata, Fernández, Carrillo, Haro, & Pinaud, 2018), fuzzy logic (Topçu & Sarıdemir, 2008), genetic algorithm (Acar Yildirim & Akcay, 2019; Lim, Yoon, & Kim, 2004; Prendes-Gero, Bello-García, Coz-Díaz, Suárez-Domínguez, & Nieto, 2018), gene expression programming (GEP) (Mahdinia, Eskandari-Naddaf, & Shadnia, 2019) are the most commonly employed methods in the concrete research area to estimate the demanded properties of concrete in design of concrete mixtures to save time and cost.

GEP is a method like genetic programming and genetic algorithms. Main difference between three algorithms exists in the character of individuals. The individuals are nonlinear existences of different shapes and sizes in genetic programming. The individuals are linear sequences of fixed length (chromosomes) in genetic algorithms. The individuals are encoded as linear existences of fixed length that are after wards enounced as nonlinear existences of different shapes and sizes (i.e., simple diagram exhibitions or ETs) in GEP. The coaction of chromosomes and ETs in GEP imports aclear interpretation scheme for interpreting the language of chromosomes into the language of ETs. The varied sets of genetic operators improved to present genetic variety in GEP populations every time procreates prevailing ETs. GEP is highly ambidextrous and far exceeds existing evolutionary techniques (Ferreira, 2001a). Also important is that GEP chromosomes are multigenic, encoding multiple ETs or sub-programs that can be organized into a much more complex program. GEP method has been employed to estimate many properties of concrete in civil engineering. The influence of sample size and shape on the f_c of concrete with FA (Sarıdemir, 2014), the f_c of high performance concrete (Mousavi, Aminian, Gandomi, Alavi, & Bolandi, 2012), the f_c of mortar (Baykasoğlu, Dereli, & Taniş, 2004), the f_c of lightweight concrete (Jafari & Mahini, 2017), the splitting tensile strength from the f_c of concrete (Severcan, 2012), the mechanical properties of concrete produced with recycled aggregate (Gholampour, Gandomi, & Ozbakkaloglu, 2017), the f_c of mortar (Mahdinia et al., 2019), the elasticity modulus of normal-strength concrete and high-strength concrete (Gandomi, Alavi, Ting, & Yang, 2013; Sarıdemir & Severcan, 2016), the split tensile strength and water permeability of high strength concrete (Nazari & Riahi, 2011), the total specific pore volume of inorganic polymers made from seeded FA and rice husk–bark ash (Nazari, 2019b), the f_c of lightweight aluminosilicate geopolymers produced by fine fly ash and rice husk bark ash together with palm oil clinker aggregates (Nazari, 2019a) and the effect of SiO_2 and Al_2O nanoparticles on the f_c of ash-based geopolymers (Nazari & Riahi, 2013) were predicted by using the GEP method.

The characteristics of SCC produced with FA have been investigated by many researchers. However, with the mathematical formulas, the studies predicting the f_c results of SCC produced with FA are very rare in the literature. Therefore, this modelling study has been madeto predict the f_c results of SCC produced with FA by using the GEP method. In this modelling study, two models are established in the GEP to estimate the f_c of SCC produced with FA. The main difference between two models is the number of heads used in the development of models. These models are proposed to predict the f_c values by utilizing the amount of cement, water, FA, coarse and fine aggregate, superplasticiser, and age of specimen of SCC mixtures. In the creation of the proposed models, 516 f_c results obtained from the experimental studies of the SCC produced with FA at 1, 7, 14, 28, 56, 82, 90, 130, 180 and 365 days in 34 different scientific studies are used. 290 and 78 f_c results of these experimental studies are employed in the training and testing sets of the established models, respectively. The remaining 148 f_c results of these experimental studies that are not employed in the training and testing sets were also used to validate the models. The predicted compressive strength ($f_{c-pred.}$) results attained from the GEP models are crosschecked with the experimental compressive strength ($f_{c-exp.}$) results, and previously proposed ANN model (Golafshani & Pazouki, 2018). These comparisons and statistical analyses have revealed that the results of the GEP models are well matched with the experimental work results and are very reliable.

Experimental database

In order to estimate the f_c values of SCC produced with FA by using the GEP models, the experimental data were collected from the literature. The experimental databases consisting of 368 experimental results collected from 25 different literature were used in the training and testing sets of models to be developed in the GEP. The experimental studies, forming the experimental databases used in the training and testing sets, were performed by utilizing results of literature (Abdalhmid, Ashour, & Sheehan, 2019; Bingöl & Tohumcu, 2013; Bouzoubaâ & Lachemi, 2001; Bui, Akkaya, & Shah, 2002; Da Silva & De Brito, 2015; El-Chabib & Syed, 2013; Gesoğlu & Özbay, 2007; Güneyisi, Gesoglu, Al-Goody, & Ipek, 2015; Güneyisi, Gesoglu, & Özbay, 2010; Khatib, 2008; Le & Ludwig, 2016; Leung, Kim, Nadeem, Jaganathan, & Anwar, 2016; Liu, 2010; Mohamed, 2011; Patel, Hossain, Shehata, Bouzoubaâ, & Lachemi, 2004; Pathak & Siddique, 2012; Pofale & Deo, 2010; Şahmaran, Lachemi, Erdem, & Yücel, 2011; Siad, Mesbah, Mouli, Escadeillas, & Khelafi, 2014; Siddique, Aggarwal, & Aggarwal, 2012a; Sonebi, 2004; Sonebi & Cevik, 2009; Sukumar et al., 2008; Ulucan, Türk, & Karataş, 2008; Zhao, Sun, Wu, & Gao, 2015). The cement (C), water (W), FA, coarse aggregate (Cagg), fine aggregate (Fagg), superplasticizer (SP) used in the SCC mixtures besides the age of specimen (AS) were employed as input parameters in the training, testing and validation sets of models. The $f_{c-exp.}$ values of these concrete mixtures were employed as output parameter in the training and testing sets of models. Considering the ANN model previously created by Golafshani and Pazouki (Golafshani & Pazouki, 2018) the training and testing sets were chosen from these databases without any planning where 368 experimental studies of these databases were used in the training set, while 78 experimental studies were used in the testing set. The experimental databases consisting of 148 experimental studies collected from 9 different literature were employed in the validation set that was not employed in the training and testing sets to evaluate the performance and acceptability of developed models. The experimental studies, forming the experimental databases used in the validation set, were performed by (Ashtiani, Scott, & Dhakal, 2013; Jalal, Fathi, & Farzad, 2013; Khan & Sharma, 2015; Krishnapal, Rajeev, & Kumar, 2012; Madihalli, Saunshi, & Thakai, 2016; Satish, Kumar, & Rai, 2017; Siddique, 2011; Siddique et al., 2012b; Wang, Zhang, Wang, & Yu, 2018). The physical, chemical and mechanical properties of the materials obtained from 34 different experimental studies and used as input parameters are different as stated in these studies. Moreover, the amounts of these materials were used differently in the mixtures, and their mixtures and experimental studies were also made differently. Therefore, the $f_{c-exp.}$ values used as output parameters were obtained differently. Figure 1 shows the distributions of variables employed as input parameters in response to the $f_{c-exp.}$ values employed as output parameters. Besides, the descriptive statistics of inputs and output with the inclusion of maximum (Max), minimum (Min), average (Ave) and standard deviation (SD) of all sets and data count used in the sets are imparted in Table 1 for all databases.

110110110 100 W and fc 100 •FA and fe 100 O and fe 90 80 70 f_{c-exp.} values, MPa MPa 90 90 80 70 60 50 40 30 20 f_{c-exp.} values, MPa $\begin{array}{c} 80 \\ 70 \\ 60 \\ 50 \\ 40 \\ 30 \\ 20 \end{array}$ values, 60 50 40 30 c-exp. 20 10 1010 0 0 50 150 250 350 450 550 650 50 100 150 200 250 300 350 150 250 350 450 -50 50 C, kg/m³ W, kg/m³ FA, kg/m³ (a) (b) (c) 110 110 110 100 100 i ● SP and fc Cagg and fc 100 Fagg and fe 90 80 70 MPa **9**0 90 80 70 60 50 40 30 20 MPa MPa 80 70 60 50 40 30 f_{c-exp.} values, f_{c-exp.} values, 60 50 40 30 f_{c-exp.} values, • 0 2020 10 $\tilde{10}_0$ 10 0 0 900 1100 $C_{agg}, kg/m^3$ -0.5 0.5 1.5 2.5 3.5 4.5 400 550 700 850 10001150 500 700 F_{agg} , kg/m³ SP, % (d) (e) (f) $110 \\ 100$ AS and fe 90 80 70 60 50 40 30 f_{c-exp.} values, MPa 20 10 -50 25 100 175 250 325 400 AS, day

Figure 1. Distribution of (a) f_{c-exp} and cement values, (b) f_{c-exp} and water values, (c) f_{c-exp} and fly ash values (d) f_{c-exp} and coarse aggregate values, (e) f_{c-exp} and fine aggregate values, (f) f_{c-exp} and superplasticizer values and (g) f_{c-exp} and age of specimens values. Source: Self-elaboration.

Table 1.	Input	and o	utput li	imits er	nployed	l in the	GEP.	Source:	Self-elab	oration	۱.

(g)

Data type	Data	Statistical	С	W	FA	C_{agg}	F_{agg}	SP	AS	fc-exp.
	count	parameters	(kg/m³)	(kg/m³)	(kg/m³)	(kg/m³)	(kg/m³)	(%)	(day)	(MPa)
	516	Min	61.00	102.00	0.00	530.00	434.00	0.00	1.00	4.00
All		Max	622.00	295.20	427.50	1426.00	1820.00	4.60	365.00	107.46
All		Ave	318.08	188.20	151.15	822.82	859.27	1.29	41.74	36.52
		SD	113.22	35.45	77.90	193.62	186.76	1.07	67.00	19.07
Training	290	Min	61.00	135.45	0.00	590.00	434.00	0.00	1.00	4.00
		Max	622.00	295.20	427.50	1190.00	1109.00	4.60	365.00	104.85

		Ave	310.13	192.34	168.18	812.83	816.37	1.08	41.48	35.93
		SD	106.10	29.33	79.48	123.45	121.78	1.08	61.91	19.16
		Min	61.00	135.45	0.00	590.00	478.00	0.00	1.00	5.00
Tosting	78	Max	622.00	295.20	373.00	1058.20	1109.00	4.60	365.00	107.46
Testing		Ave	307.81	191.56	169.18	819.61	822.13	0.93	37.32	36.23
		SD	111.78	32.55	76.17	107.20	109.27	0.94	53.40	19.81
		Min	86.00	102.00	0.00	530.00	605.00	0.20	3.00	10.10
Validation	148	Max	500.00	246.00	195.00	1426.00	1820.00	4.20	365.00	104.50
		Ave	339.08	178.31	108.26	844.10	962.89	1.89	44.59	37.83
		SD	124.21	44.72	56.05	306.82	266.81	0.85	81.35	18.41

SD is standard deviation, C is Cement, W is Water, FA is Fly Ash, C_{agg} is Coarse Aggregate, F_{agg} is Fine Aggregate, SP is Superplasticizer, and AS is Age of Specimen.

Gene expression programming

Gene expression programming (GEP) was evolved by Ferreira (Ferreira, 2001b) using genetic algorithms and genetic programming. GEP is a soft computing method, developed in different shapes and sizes by coding constant-length linear chromosomes. In GEP technique, there are two important components. The first of these is chromosomes. The other is expression trees (ETs). The genetic information code constitutes a free mutual effect between the ETs and the chromosomes (Ferreira, 2001a; Sarıdemir, 2010; Severcan, 2012). In GEP technique, chromosomes constituted in the shape of ETs can be expressed in diverse shapes and sizes by operators and processors. In general, the chromosomes creates genetic operators such as replication, recombination, mutation and transposition. These genetic operators and processors derive appropriate functions by converting non-linear variables of fixed numbers and lengths into linear arrays of different shapes and sizes (Ferreira, 2001a; Kara, 2011; Sarıdemir, 2010).

All problems, the simplest or the most complex ones, can be expressed by ETs in the GEP. These ETs consist of operators, functions, constants and variables. The relationships between the variables can be expressed with the ET structure (Ferreira, 2001a). Gene numbers, as well as head length, are determined for each problem with respect to the complexity of the problem. The solution of complex problems requires long chromosome structures in the ETs. Because each gene is coded as a smaller and simpler form, then it allows a spatial organization to be a complex structure. Therefore, each genetic code of Sub-unit ET and Sub-ETs is used to solve the problem. Sub-ETs are combined with link functions. These link functions are addition, subtraction, multiplication and division operations.

Development of GEP models

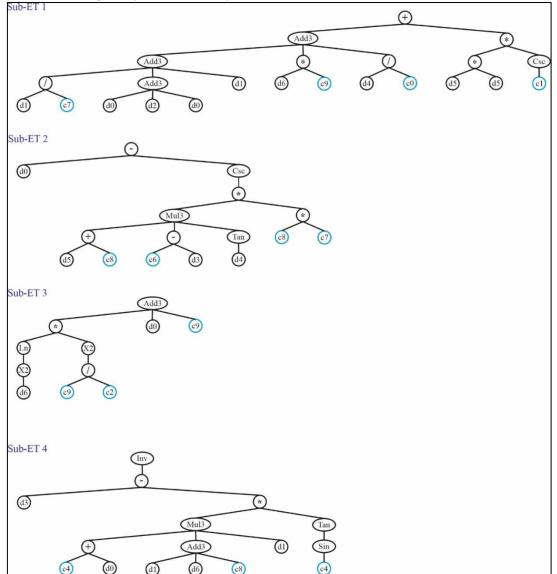
In the study, in order to estimate the fc values at different ages of SCC produced with FA, four steps were taken into consideration on the models developed in the GEP technique. First, the fitness function was selected to reach the aim correctly in the prediction of f_c values. The most important advantage of the selected fitness functions is that the system can find the most appropriate solution for it self. Second, the terminals and functions were selected for creating the chromosomes. The terminals and functions consist of independent variables. The selection of the appropriate set of functions is not clear, but a good estimate can be made by including all the necessary functions. In this situation, four basic arithmetic operators (+,-,*, /) and some basic functions (Mul3, Add3, Exp, Inv) can be selected. Third, the head size and the number of genes to compose the ETs (the chromosomal architecture) were selected. For GEP-based formulations, first, single gene and 2 lengths of heads are used, then the number of genes and heads are increased for the most suitable solution. In the last step the linking function, connecting the Sub-ETs, was selected. In GEP based formulations, multiplication, addition, subtraction and division can be used as linking function. According to these selected steps, two models were developed in the GEP technique to estimate f_c values of SCC produced with FA at different ages. In the training and testing of these developed models, C, W, FA, Cagg, Fagg, SP and AS values were used as input (terminals), and f_{c-exp.} values were used as output. Here, 290 and 78 of the experimental results were used for training and testing, respectively. The training and testing sets were determined by taking into account the ANN model previously developed by Golafshani and Pazouki (Golafshani & Pazouki, 2018). In their proposed ANN model, 270 of the experimental results were employed for training, and 68 of the experimental results were employed for testing. However, in the ANN model previously developed, d2 = FA input variable did not have a value of 0, and in order to develop more comprehensive models, new literature data were added to the training and testing sets of GEP models. The definitions function set and the details of other steps used in both GEP models developed with considering the Sub-ETs (gene number or Sub-ETs) and head size on the third step were presented in Table 2. Besides, the effect of genes number on the performance of the models was determined by keeping the chromosome number and head size constant in the models. The values in the other definitions are the numbers determined by the GEP technique which shows the effectiveness of the GEP operators mentioned above.

Table 2. Variables employed in the GEP. Source: Self-elaboration.							
Descriptions	GEP-I	GEP-II					
Function set	+,-,*, /, Add3, Mul3, Csc, Tan, Sin, Ln, X2, Inv	+,-,*, /, Sqrt, Sub3, Add3, Mul3, Inv, Pow, Tan, Exp, Cos, Ln					
Number of genes	4	5					
Constants per gene and head size	10						
Linking function	Multiplication						
Number of chromosomes	20						
Inversion		0.00546					
Mutation	0.00206						
One or two-point recombination	0.00277						
Transposition and gene recombination	0.00277						
Random chromosomes		0.00260					

Sqrt=Square root, Sub3=Subtraction with 3 inputs, Add3=Addition with 3 inputs, Mul3= Multiplication with 3 inputs, Csc=Cosecant, Inv=Inverse, Pow=Power and Exp=Exponential.

The relationship between variables was named as Karva expression by Candida Ferreira (Ferreira, 2001b, 2001a) who developed the GEP algorithm. For predicting at different ages of f_c values of SCC produced with FA, the developed ETs, the GEP-I model with 4-Sub-ETs (4-genes or 4-Sub-ETs) and the GEP-II model with 5-Sub-ETs (5-genes or 5-Sub-ETs) were given in Figures 2 and 3, respectively. The purpose of using two different models is to find the model that gives the best results with the effect of the Sub-ETs (genes number). The large number of input variables in both models led to the use of too many ETs and too long chromosome structures. The Karva expressions, which compose of the ETs of the models developed from the GEP-I and the GEP-II, were given in Equations 1 and 2. Moreover, according to ETs, the formula attained from the GEP-I model was presented in Equations 3 and 4, while that of the GEP-II model was presented in Equations 5 and 6. The symbols seen in ETs; d0 = C, d1 = W, d2 = FA, d3 = C_{agg}, d4 = F_{agg}, d5 = SP and d6 = AS are denote the input variables. The constants indicated by ci (i = 1, 2,..., 9) in the Sub-ETs in the GEP models were given in Table 3. If the necessary constants and input variables are substituted in Equations 4 and 6. After obtaining these formulas, the validations of them were made with 148 independent data obtained from the literature, which were not employed in the training and testing sets of the models.

+.Add3.*.Add3.*./.*.Csc./.Add3.d1.d6.c9.d4.c0.d5.d5.c1.d1.c7.d0.d2.d0 *d0.Csc.*.Mul3.*.+Tan.c8.c7.d5.c8.c6.d3.d4 *Add3.*.d0.c9.Ln.X2.X2./.d6.c9.c2 *Invd3.*.Mul3.Tan.+.Add3.d1.Sin.c4.d0.d1.d6.c8.c4	(1)
.Sqrt..Add3Mul3.Sub3.Sub3.d0.c4.d0.d3.c4.d2.d3.d0.d4.d1.d5.d2.d5.c8	
*Inv.Mul3X2.c4.c6.Inv.c6.Sub3.Pow.d2.d6.d3.c1	
*Inv.Add3.+.c5.d1.Tan.Exp.+.d5.+.d0.d1.c3	
+.c3.Mul3.Cos.Inv.d3..Sub3.+.Sub3.d0.d4.d4.d0.c8.d3.c0.c0	
Ln..d6c2.Tan.Cos.+.Mul3.Mul3.d5.c9.c8.d3.c0.d1	(2)
$f_{c-\text{pred},-1} = ((((d1/c7)+(d0+d2+d0)+d1)+(d6*c9)+(d4/c0))+((d5*d5)*(Csc(c1)))) *(d0-(Csc((((d5+c8)*(c6-d3)*Tan(d4))*(c8*c7))))) *((Ln(d6^2)*((c9/c2)^2))+d0+c9) *((Ln(d6^2)*((c9/c2)^2))+d0+c9) *(d1/c6+c4)*(d1+d6+c9)*d1)*Tan(Sin(c4)))))$	(2)
(1/((d3-(((c4+d0)(d1+d6+c8)*d1)*Tan(Sin(c4))))))	(3)
$f_{c-\text{pred}-1} = (2C+FA+0.44W+4.933AS+0.25F_{agg}-18.438SP^2)$	
$(C-Csc(((SP-5.135)*(6.829-C_{agg})*(Tan(F_{agg}))*(37.532)))$	
*((Ln(AS ²)*103.276)+C-84.44)	
(1/((C _{agg} -(((24.575+C)(W+AS+5.304)*W)*0.007))))	(4)



 $f_{c-\text{pred.-II}} = ((\text{Sqrt}((d2*d3*d0))-((d4-d1-d5)*(d2-d5-c8)))-((d0+c4+d0)*(d3-c4)))$

(1/(((c6-(1/(((d3^{c1})-d[2]-d6))))(c6²)*c4)))

*(1/(((tan(((d1+c3)+d0))+Exp(d5))+c5+d1)))

(c3+(cos(((d0+c8)(d3-c0-c0)))*(1/((d0-d4-d4)))*d3))

Ln((d6(c2-Tan(Cos(((d5*c9*c8)+(d3*c0*d1)))))))

(5)

(6)

$$\begin{split} f_{c\text{-pred.-II}} &= ((\mathsf{Sqrt}(\mathsf{FA*C}_{\mathsf{agg}}*C)-((\mathsf{Fagg-W-SP})*(\mathsf{FA-SP+27.585})))-((2C\text{-}124.752)*(\mathsf{C}_{\mathsf{agg}}+124.752))) \\ & *(1/(((6.280-(1/(((\mathsf{C}_{\mathsf{agg}}^{0.839})-\mathsf{FA-AS}))))*(393.280)))) \end{split}$$

*(1/(((Tan(((W-1.208)+C))+Exp(SP))-39.00+W)))

 $(-5.48+(Cos(((C+4.99)*(C_{agg}-17.362)))*(1/((C-2F_{agg})))*C_{agg}))$

(Ln(AS(4.979-Tan(Cos(0.943SP-8.681Cagg*W)))))

Figure 3. Expression tree for the empirical model obtained from the GEP-II. Source: Self-elaboration.

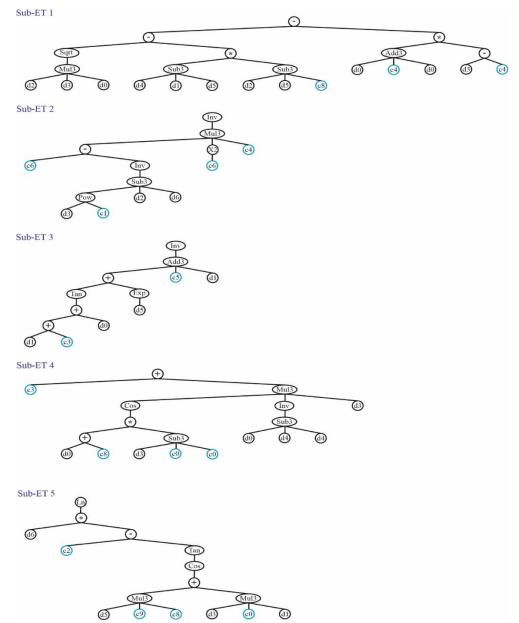


 Table 3. Fixed numbers employed in the GEP. Source: Self-elaboration.

Sub-ETs	Constants	GEP-I	GEP-II
	c0	4.000	
	c1	-3.109	
Sub-ET 1	c4		-124.752
SUD-ET 1	с7	-1.790	
	c8		-27.585
	c9	4.933	
	c1		0.839
	c4		9.972
Sub-ET 2	c6	6.829	6.280
	с7	-7.309	
	c8	-5.135	
	c2	8.309	
Sub-ET 3	c3		-1.208
SUD-ET 3	c5		-39.000
	c9	-84.440	

	c0		8.276
Sub-ET 4	c3		-5.480
SUD-ET 4	c4	24.575	
	c8	5.304	4.990
	c0		-8.681
Sub-ET 5	c2		4.979
SUD-ET S	c8		-3.628
	c9		-0.260

Performances of GEP models

In this modelling study, some statistical parameters were employed in the evaluation of performance of the formulas derived from the models in the GEP for estimating the f_c of SCC produced with FA. These statistical parameters were the mean absolute percentage error (MAPE), root mean square error (RMSE) and R-square (R²). They were presented in Equations 7, 8 and 9, respectively. These equations were used to compare and evaluate the $f_{c-\text{exp.}}$ results of experimental works and the $f_{c-\text{pred.}}$ results of formulas attained from the models evolved in the GEP.

$$MAPE = \frac{1}{n} \left[\sum_{i=1}^{n} \frac{\left| f_{(c-\exp.)i} - f_{(c-\operatorname{pred.})i} \right|}{f_{(c-\exp.)i}} \times 100 \right]$$
(7)

$$RMSE = \sqrt{\frac{1}{n} \sum_{i=1}^{n} \left(f_{(c-\exp)i} - f_{(c-\text{pred}.)i} \right)^2}$$
(8)

$$R^{2} = \frac{\left(n \times \sum_{i=1}^{n} \left(f_{(c-\exp.)i} \times f_{(c-\operatorname{pred.})i}\right) - \sum_{i=1}^{n} \left(f_{(c-\exp.)i} \times \sum_{i=1}^{n} f_{(c-\operatorname{pred.})i}\right)\right)^{2}}{\left(n \times \sum_{i=1}^{n} \left(f_{(c-\exp.)i}\right)^{2} - \left(\sum_{i=1}^{n} f_{(c-\exp.)i}\right)^{2}\right) \times \left(n \times \sum_{i=1}^{n} \left(f_{(c-\operatorname{pred.})i}\right)^{2} - \left(\sum_{i=1}^{n} f_{(c-\operatorname{pred.})i}\right)^{2}\right)}$$
(9)

Where, $f_{c-exp.}$ is the target value attained from the experimental studies, $f_{c-pred.}$ is the output value obtained from the formulas and n is the number of experimental data.

Results and comparisons of GEP models

The f_{c-pred}, values attained from training and testing sets of both GEP models and the ANN (Golafshani & Pazouki, 2018) models, and obtained from versus the $f_{c-exp.}$ values achieved from the experimental works of the SCC with FA are given in Figures 4 and 5. In addition, the error values between the estimated results for both GEP models and the experimental work results are shown in Figures 6 and 7. The f_{c-pred} values handled from the training and testing sets in both GEP models are very close to the experimental work results as seen in Figures 4 and 5. This closeness can be clearly seen by the R² values as given in Figures 4 and 5. Moreover, as seen in Figures 6 and 7, the error values between the estimated results for both GEP models and the experimental study results are very low. This situation shows the availability of formulas developed. Herein, when both GEP models are compared in terms of closeness to experimental results, the GEP-II model results are closer than that of GEP-I model ones. The number of genes (sub-ETs) used in the GEP-II model appears to be effective in this closeness. However, increasing the number of genes in the model causes the proposed formula more complex and diminish its usability. When the GEP models and the proposed ANN model are compared, it can be seen that the results of the ANN model are more appropriate to the experimental work results than that of the GEP models. On the other hand, in the proposed ANN model, there is no general formula that can be used by everyone like GEP models. Unused data in the training and testing sets of these models were used to measure the generalization capacity of the formulas obtained from the GEP models. This used data is also expressed as a validation set. The comparison of the results obtained from the validation set of the formulas obtained from both GEP models with the experimental study results is shown in Figure 8. Furthermore, the error values between the results obtained from the validation set of the formulas attained from the GEP models and the experimental results are given in Figure 9. The

validity and generalization capacity of the formulas given in Equations 4 and 6 attained from the GEP-I and the GEP-II models were verified by the validation set. This validation set underlines the main difference between GEP models and ANN ones.

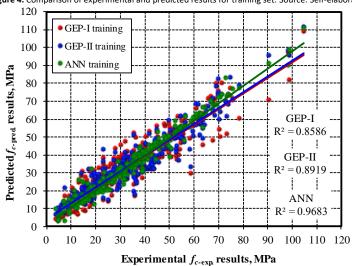
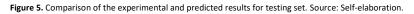


Figure 4. Comparison of experimental and predicted results for training set. Source: Self-elaboration.



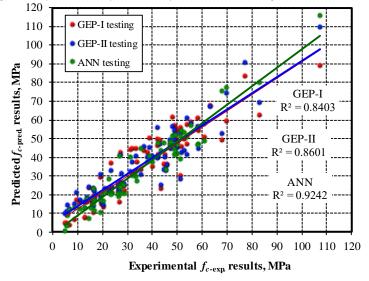
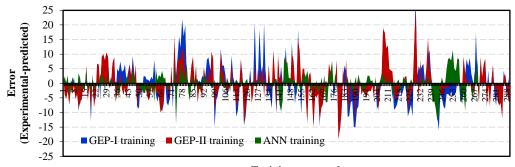
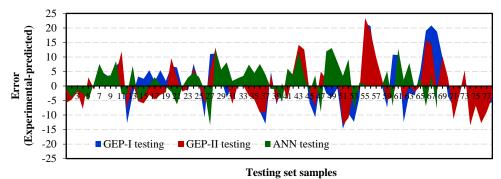


Figure 6. Error values between the experimental and predicted results for training set. Source: Self-elaboration.



Training set samples

Figure 7. Error values between the experimental and predicted results for testing set. Source: Self-elaboration.



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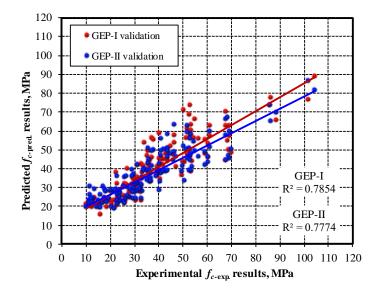
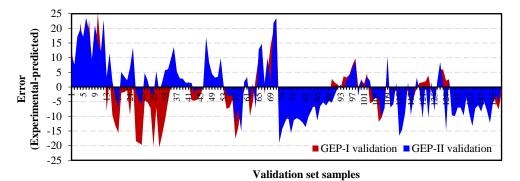


Figure 9. Error values between the experimental and predicted results for validation set. Source: Self-elaboration.



In this modelling study, the performances of both GEP models and the proposed ANN model (Golafshani & Pazouki, 2018) were also evaluated by MAPE, RMSE and R^2 statistical parameter values. While the results of these statistical parameters for training, testing and validation sets used in both GEP models are given in Table 4, they could not be given for ANN model owing to have no validation set. According to the results of these statistical parameters, the developed GEP models can be employed to estimate the f_c values of SCC produced with FA at various ages. When the GEP models were compared according to MAPE values, the highest MAPE value is 24.531 for the validation set of the model attained from the GEP-II, and the lowest MAPE valueis 18.658 for the training setofthe model attained from the GEP-II. Similarly, the highest RMSE value is 9.109 for the validation set of the model attained from the GEP-II, and the lowest RMSE value is 6.304 for the training set ofthe model attained from the GEP-II. R² of both GEP models for the sets are larger than 0.777, as given in Table 4. When the models attained from the GEP were compared in reference to R² values, the best R² value is 0.892 for the training set of the model attained from the GEP-II as the lowest R² value of is 0.777 for the validation set of the model attained from the GEP-II as the lowest R² value of SCC produced for the training set of the model attained from the GEP-II as the lowest R² value of SCC produced for the training set of the model attained from the GEP-II as the lowest R² value of SCC produced for the values show that f_c values of SCC produced for the training set of the model attained from the GEP-II as the lowest R² value of SCC produced R² values of SCC produced for the training set of the model attained from the GEP-II as the lowest R² value of SCC produced set of the model attained from the GEP-II as the lowest R² value of SCC produced values of SCC produced for the training set of the model attained from the

with FA can be estimated by these formulas and these formulas can be used by everyone. The R² values of the ANN model developed by Golafshani and Pazouki (Golafshani & Pazouki, 2018) are larger than that of the GEP models. However, in the previously proposed ANN model according to the formulas obtained from GEP models, there is no suggested an equation that everyone can use. In this respect, it is thought that GEP models may have more widespread effects than the previously proposed ANN model. The results of validation set show that the formulas obtained by using GEP models are able to be generalized among the output and inputs. Moreover, the f_c values of the SCC with FA can be closely predicted to the experimental results in a short time by using the formulas obtained from these models.

Table 4. Results of parameters used to evaluate of models. Source: Self-elaboration.									
		MAPE		RMSE			R ²		
	Training	Testing	Validation	Training	Testing	Validation	Training	Testing	Validation
GEP-I	19.826	20.157	21.792	7.211	7.983	8.760	0.859	0.840	0.785
GEP-II	18.658	22.561	24.531	6.304	7.411	9.109	0.892	0.860	0.777
ANN	10.592	17.834	-	3.405	5.849	-	0.968	0.924	-

Conclusions

In this modelling study, the formulas attained from the GEP-I and GEP-II models developed by utilizing GEP technique were employed to estimate f_c values of SCC produced with FA at various ages. The input and output variables attained from experimental studies were employed in the training and testing sets of the models developed in GEP technique. Then, the formulas obtained from these models validated by using the input variables obtained from experimental studies, which are not used in the training and testing sets of the models. The results of sets of the models showed that the $f_{c-exp.}$ results of the SCC produced with FA at different ages could be closely predicted with proposed formulas. The values of $f_{c-exp.}$ from the experimental studies and $f_{c-pred.}$ which are attained from the sets of the GEP model are close to each other. This closeness can be explained in terms of MAPE, RMSE and R² statistical parameter values for two novel mathematical formulas based on the models attained from the GEP-I and GEP-II. Thus, the f_c values of SCC produced with FA at different ages can be estimated in a short period with very small error rates by utilizing the equations obtained from GEP models.

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